

## AMENDMENTS TO THE CLAIMS

1           1. (Currently Amended) A settable mixture comprising polybutadiene, a flow-  
2 enhancing liquid, and dry particulate material, the latter having no more than 2% water content  
3 and containing ~~{no more than}~~ from zero up to 2% Aluminium Oxide, and ~~{no more than}~~ from  
4 zero up to 1% of Ferrous Oxide, the percentages being by weight of particulate material.

1           2. (Original) A settable mixture according to Claim 1, wherein the flow-enhancing  
2 liquid is a flow-enhancing solvent.

1           3. (Previously Amended) A settable mixture according Claim 1, wherein the  
2 particulate material comprises dry sand being at least 90% silica sand.

1           4. (Currently Amended) A settable mixture according to Claim 1, wherein the  
2 particulate material includes a mixture of materials containing ~~{no more than}~~ from zero up to  
3 1.4% by weight of Aluminium Oxide, and ~~{no more than}~~ from zero up to 0.5% by weight of  
4 Ferrous Oxide.

1           5. (Previously Amended) A settable mixture according to Claim 1, wherein the  
2 polybutadiene is provided in liquid form.

1           6. (Previously Amended) A settable mixture according to Claim 1, including a re-  
2 odoriser.

1           7. (Original) A settable mixture according to Claim 6, wherein the proportion of the  
2 re-odoriser within the mixture is between 0.001% and 5% by weight of settable mixture.

1           8. (Original) A settable mixture according to Claim 2, wherein the flow enhancing  
2 solvent is a de-aromatised hydrocarbon.

1           9. (Original) A settable mixture according Claim 1, wherein the particulate material is  
2 sand of special fraction size in the range of grain size 0.01mm to 0.85mm and is dried to have  
3 a maximum 2% water content by weight absorbed from the atmosphere after drying.

1           10. (Cancelled)

1           11. (Previously Amended) A settable mixture according to Claim 1, bagged so as to  
2 be contained in an oxygen-free atmosphere.

1           12. (Previously Amended) A settable mixture according to Claim 1, including a  
2 colourant.

1           13. (Previously Amended) A settable mixture according to Claim 1, wherein the  
2 material is contained in an oxygen-free atmosphere containing an inert gas.